

28 Series

Technical data

DZ 28

Tool changer	Chain magazine
Travel X – Y – Z max.	1,200 – 1,100 – 800 mm
Chip-to-chip time	3.4 s
Number of milling spindles	2
Spindle distance	1,200 mm
Milling spindle speed	12,500 – 20,000 rpm
Milling spindle torque	85 – 208 Nm
Tool taper	HSK-A63
Number of tools max.	2 x 36 2 x 60
Ø Tool max.	78 mm
Ø Tool max. with free secondary space	160 mm
Tool length max.	450 mm
Tool weight max.	10.0 kg
Rapid feed X – Y – Z max.	120 – 75 – 75 m/min
Axis acceleration X – Y – Z max.	10 – 8 – 15 m/s ²

