

18 Series

Technical data

FZ 18

Tool changer	Basket tool changer
Travel X – Y – Z max.	730 – 565 – 630 mm
Chip-to-chip time	1.7 s
Number of milling spindles	1
Milling spindle speed	10,500 – 15,000 rpm
Milling spindle torque	140 – 290 Nm
Tool taper	SK40 HSK-A63
Tool options	12 20
Ø Tool max.	65 mm
Ø Tool max. with free secondary space	180 mm
Tool length max.	ca. 220 mm
Tool weight max.	5.0 kg
Rapid feed X – Y – Z max.	75 – 75 – 75 m/min
Axis acceleration X – Y – Z max.	10 – 10 – 10 m/s ²

